Manufactured by Transtar Autobody Technologies, USA		
Distributed in Australia by:		
Sydney Automotive Paint &	& Equipment	
Unit A3, 366 Edgar Street		
Condell Park NSW 2200		
Tel: (02) 9772 9000		
Email: reception@sape.com.au		
Chemical nature:	Resin and fillers in a suitable solvent system.	
Trade Name:	90 Minute panel Bond Adhesive	
Product Code:	1738 Part A	
Product Use:	Epoxy Adhesive used in automotive industry	
Creation Date:	September, 2016	
This version issued:	November, 2021 and is valid for 5 years from this date.	
Poisons Information Centre: Phone 13 1126 from anywhere in Australia		

Section 1 - Identification of The Material and Supplier

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: Xi, Irritating. Hazardous according to the criteria of SWA.

Not subject to the ADG Code when transported in Australia by Road or Rail in packages 500kg(L) or less; or IBCs (refer to SP AU01). However if transported by Air or Sea, this provision does not apply. Then the product is classed as Dangerous (Class 9 Environmentally Hazardous) by IATA and IMDG/IMSBC respectively. See details below and in Section 14 of this SDS.

SUSMP Classification: None allocated.

ADG Classification: Class 9: Miscellaneous Dangerous Goods.

UN Number: 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.





GHS Signal word: WARNING

Skin Corrosion /Irritation Category 2 Skin Sensitisation Category 1 Serious eye damage/eye irritation Category 2/2A Carcinogenicity Category 2

HAZARD STATEMENT:

H315: Causes skin irritation.

- H317: May cause an allergic skin reaction.
- H319: Causes serious eye irritation.

H351: Suspected of causing cancer.

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear eye protection/ face protection.

P280 Wear protective gloves.

P281 Use personal protective equipment as required.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

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P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Emergency Overview

Physical Description & Colour: Translucent paste

Odour: Mild odour.

Major Health Hazards: may cause serious damage to eyes, may cause cancer, skin irritant.

Section 3 - Composition/Information on Ingredients				
Ingredients	CAS No	Conc,%	TWA (mg/m ³)	STEL (mg/m ³)
Bisphenol A/epichlorohydrin resin	25085-99-8	>65-<75	not set	not set
Diglycidyl ether of prolypropylene glycol	26142-30-3	>10-<20	not set	not set
Bisphenol A – CTBN rubber adduct	68610-41-3	>3-<6	not set	not set
Neopentyl glycol diglycidyl ether	17557-23-2	>1-<3	not set	not set
[3- (2,3-epoxypropoxy)propyl] trimethoxysilanepyl]-	2530-83-8	>1-<3	not set	not set
Glass, oxide chemicals	65997-17-3	>1-<2	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice.

Skin Contact: Quickly and gently brush away excess particles. Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

Eye Contact: Quickly and gently brush particles from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is little risk of an explosion from this product if commercial quantities are involved in a fire.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical, foam, water fog, dry sand. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, normal foam can be used. Try to contain spills, minimise spillage entering drains or water courses. Avoid the use of coarse water spray.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

Flash point: >100 °C, ISO 3679

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Upper Flammability Limit:No data.Lower Flammability Limit:No data.Autoignition temperature:No data.Flammability Class:Not flammable (GHS); C1 combustible (AS 1940)

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include no specific manufacturer recommendations. Use impermeable gloves with care. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that dusts are likely to build up in cleanup area, we recommend that you use a suitable dust mask. Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Because of the environmentally hazardous nature of this product, special care should be taken to restrict release to waterways or drains. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Consider vacuuming if appropriate. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Although this is classed as a Dangerous Good, you may not need a license to store it. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment: Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits TWA (mg/m³)

STEL (mg/m³)

Exposure limits have not been established by SWA for any of the significant ingredients in this product.

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems. **Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Protective glasses or goggles must be worn when this product is being used. Failure to protect your eyes may lead to severe harm to them or to general health. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: There is no specific recommendation for any particular protective material type. **Respirator:** If there is a significant chance that dusts are likely to build up in the area where this product is being used, we recommend that you use a suitable dust mask. Otherwise, not normally necessary.

Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:Translucent pasteOdour:Mild odour.Boiling Point:Not available.Freezing/Melting Point:No specific data. Liquid at normal temperatures.Volatiles:<0.75</th>Vapour Pressure:No data.

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Vapour Density:	Not applicable.
Specific Gravity:	1.13 - 1.18 g/m³
Water Solubility:	Slightly soluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	Not applicable.
Coeff Oil/water Distribution:	No data
Viscosity:	Not applicable.
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30 °C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated.

Incompatibilities: strong acids, bases, strong oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. May form hydrogen chloride gas, other compounds of chlorine. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: Polymerisation reactions are unlikely; they are not expected to occur.

Section 11 - Toxicological Information

Local Effects: Target Organs:

There is no data to hand indicating any particular target organs.

Neopentyl glycol diglycidyl ether- is classed by SWA as a potential sensitiser by skin contact.

Classification of Hazardous Ingredients

Ingredient

Risk Phrases

Neopentyl glycol diglycidyl ether-

>=1%Conc<20%: Xi; R43 • Skin irritation - category 2

Skin sensitisation - category 1

Bisphenol A – CTBN rubber adduct: LD₅₀ Oral, Rat >10,000mg/kg LD₅₀ Dermal, Rabbit = >2,000mg/kg [3-(2,3-epoxypropoxy) propyl] trimethoxysilane, -:

LD₅₀ Oral, Rat 24,200mg/kg

Potential Health Effects

LD₅₀ Dermal, Rat = 4250mg/kg

Persons sensitised to Neopentyl glycol diglycidyl ether should avoid contact with this product.

Inhalation:

Short Term Exposure: Available data indicates that this product is not harmful. However product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: This product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but if treated promptly, all should disappear once exposure has ceased.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eve Contact:

Short Term Exposure: This product is a severe eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms such as swelling of eyelids and blurred vision may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment is likely to cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

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Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort. **Long Term Exposure:** No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA. **NTP:** No significant ingredient is classified as carcinogenic by NTP. **IARC:** No significant ingredient is classified as carcinogenic by IARC.

Section 12 - Ecological Information

This product is biodegradable. It will not accumulate in the soil or water or cause long term problems.

Section 13 - Disposal Considerations

Disposal: Hazardous solid wastes present special problems. In some areas (e.g. in NSW) certain types of Hazardous Wastes must be immobilised before disposal. You should check the regulations governing Hazardous Waste in your area before disposing of this product.

Section 14 - Transport Information

Not subject to the ADG Code when transported by Road or Rail in Australia, in packages 500kg(L) or less; or IBCs, but classed as Dangerous by IATA and IMDG/IMSBC when carried by Air or Sea transport (see details below).

UN Number: 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazchem Code: •3Z

Special Provisions: 179, 274, 331, 335, AU01

Limited quantities: ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

Dangerous Goods Class: Class 9: Miscellaneous Dangerous Goods.

Packing Group: III

Packing Instruction: P001, IBC03, LP01

Class 9 Miscellaneous Dangerous Goods shall not be loaded in the same vehicle or packed in the same freight container with Dangerous Goods of Class 1 (Explosives).

Section 15 - Regulatory Information

AIIC: All of the significant ingredients in this formulation are compliant with AICIS regulations.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)	
AICIS/AIIC Australian Industrial Chemicals Introduction Scheme/Australian Inventory of Industrial Ch	emicals
SWA Safe Work Australia, formerly ASCC and NOHSC	
CAS number Chemical Abstracts Service Registry Number	
Hazchem Code Emergency action code of numbers and letters that provide information to emergency services especially firefighters	
IARC International Agency for Research on Cancer	
NOS Not otherwise specified	
NTP National Toxicology Program (USA)	
R-Phrase Risk Phrase	
SUSMP Standard for the Uniform Scheduling of Medicines & Poisons	
UN Number United Nations Number	
THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW	

TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

SAFETY DATA SHEET

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)

Section 1 - Identification of The Material and Supplier

Manufactured by Transtar Autobody Technologies, USA		
Distributed in Australia by:		
Sydney Automotive Paint &	Equipment	
Unit A3, 366 Edgar Street		
Condell Park NSVV 2200		
Tel. (UZ) 9772 9000		
	au	
Chemical nature:	Polymer blended with additive.	
Trade Name:	90 Minute Panel Bond Adhesive	
Product Code:	1738 Part B	
Product Use:	Additive concentrate used in plastics manufacturing processes.	
Creation Date:	September, 2016	
This version issued:	November. 2021 and is valid for 5 years from this date.	

Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: Xn, Harmful. Xi, Irritating. Hazardous according to the criteria of SWA. Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

SUSMP Classification: None allocated.

ADG Classification: Class 8: Corrosive Substances.

UN Number: 1760, CORROSIVE LIQUID, N.O.S.



GHS Signal word: DANGER

Skin Corrosion /Irritation Category 1 Skin Sensitisation Category 1 Serious eye damage/eye irritation Category 1 Carcinogenicity Category 2 Reproductive Toxicity Category 2

HAZARD STATEMENT:

H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H351: Suspected of causing cancer.

H361: Suspected of damaging fertility or the unborn child.

Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P281 Use personal protective equipment as required.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

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P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Emergency Overview

Physical Description & Colour: Light grey liquid paste

Odour: Amine like odour

Major Health Hazards: may cause serious damage to eyes, harmful by inhalation and if swallowed, irritating to eyes and skin, possible skin sensitiser, possible risk of impaired fertility, possible risk of harm to the unborn child.

Section 3 - Composition/Information on Ingredients				
Ingredients	CAS No	Conc,%	TWA (mg/m ³)	STEL (mg/m ³)
Talc	14807-96-6	>15-<25	2.5	not set
Amidoamine resin	68443-08-3	>35-<45	not set	not set
4-nonylphenol, branched	84852-15-3	>3-<7	not set	not set
Calcium metasillicate	13983-17-0	>15-<25	not set	not set
4,4'-isopropylidenediphenol	80-05-7	>1-<5	not set	not set
2,2'-iminodiethylamine	111-40-0	>4-<8	4.2	not set
Glass, oxide chemicals	65997-17-3	>0.5-<1.5	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If symptoms of poisoning become evident, contact a Poisons Information Centre, or call a doctor at once. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. DO NOT allow victim to move about unnecessarily. Symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Gently brush away excess particles. Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

Eye Contact: Quickly and gently brush particles from eyes. Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, by the clock, while holding the eyelid(s) open. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this MSDS and take their advice). Take care not to rinse contaminated water into the unaffected eye or onto face. If irritation persists, repeat flushing. Call a Poisons Information Centre or a doctor urgently. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is little risk of an explosion from this product if commercial quantities are involved in a fire. Violent steam generation or eruption may occur upon application of direct water stream on hot liquids. Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

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Product Name: 90 Minute Panel Bond Adhesive Page: 3 of 6

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Extinguishing Media: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Water fog or fine spray is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses. Avoid the use of coarse water spray.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus.

Flash point:	>100 <i>°</i> C
Upper Flammability Limit:	No data.
Lower Flammability Limit:	No data.
Autoignition temperature:	No data.
Flammability Class:	No data.

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include Nitrile. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that dusts are likely to build up in cleanup area, we recommend that you use a suitable dust mask. Otherwise, not normally necessary.

Stop leak if safe to do so, and contain spill. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Consider vacuuming if appropriate. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: Store in a cool, well ventilated area. Check containers periodically for corrosion and leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m³)	STEL (mg/m ³)
Talc	2.5	not set
2,2'-iminodiethylamine	4.2	not set

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems. **Ventilation:** This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Protective glasses or goggles must be worn when this product is being used. Failure to protect your eyes may lead to severe harm to them or to general health. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: If you believe you may have a sensitisation to this product or any of its declared ingredients, you should prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: nitrile.

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Product Name: 90 Minute Panel Bond Adhesive Page: 4 of 6 This version issued: November, 2021

Respirator: If there is a significant chance that dusts are likely to build up in the area where this product is being used, we recommend that you use a suitable dust mask. Otherwise, not normally necessary. Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Light grey liquid paste
Odour:	Amine like odour
Boiling Point:	Not available.
Freezing/Melting Point:	No specific data. Liquid at normal temperatures.
Volatiles:	<3
Vapour Pressure:	Negligible at normal ambient temperatures.
Vapour Density:	Not applicable.
Specific Gravity:	1.4 - 1.5 g/cm3
Water Solubility:	Slightly soluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	Not applicable.
Coeff Oil/water Distribution:	No data
Viscosity:	Not applicable.
Autoignition temp:	No data.

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30 °C. Under no circumstances should the container be sealed. Keep isolated from combustible materials.

Incompatibilities: water, acids, bases, oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form nitrogen and its compounds, and under some circumstances, oxides of nitrogen. Occasionally hydrogen cyanide gas in reducing atmospheres. May form oxides of sulfur (sulfur dioxide is a respiratory hazard) and other sulfur compounds. Most will have a foul odour. Calcium compounds. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects: Target Organs:

There is no data to hand indicating any particular target organs.

>=5%Conc<10%: Xn; R62; R63; R36/38

4-nonylphenol, Branched is a SWA Class 3 Reproductive risk, possible risk of impaired fertility.

4,4'-isopropylidenediphenol is a SWA Class 3 Reproductive risk, possible risk of impaired fertility.

This product is likely to cause decreased fertility in humans. 4,4'-isopropylidenediphenol is classed by SWA as a potential sensitiser by skin contact.

2,2'-iminodiethylamine is classed by SWA as a potential sensitiser by skin contact.

Classification of Hazardous Ingredients

Ingredient

Risk Phrases

4-nonylphenol, Branched

- Reproductive toxicity category 2
- Acute toxicity category 4
- Skin corrosion category 1B
- Hazardous to the aquatic environment (acute) category 1
- · Hazardous to the aquatic environment (chronic) category 1
- 4,4'-isopropylidenediphenol >=1%Conc<5%: Xi; R43
 - Reproductive toxicity category 2
 - Specific target organ toxicity (single exposure) category 3

SAFETY DATA SHEET

-	Potential Health Effects	
LC_{50} Inhalation, Rat = 0.07mg/L/4hr		
LD ₅₀ Oral, Rat 1,553mg/kg	LD ₅₀ Dermal, Rabbit = 1,045mg/kg	
2,2'-iminodiethylamine :		
Calcium Metasillicate:	LD ₅₀ Oral, Rat >2,000mg/kg	
4-nonylphenol, Branched:	LD ₅₀ Oral, Rat >300-2,000mg/kg	
Talc: LD ₅₀ Oral, Rat >10,000mg/kg	LC_{50} Inhalation, Rat = >0.383mg/L/4hr	
 Skin sensitisation - category 1 		
 Skin corrosion - category 1B 		
 Acute toxicity - category 4 		
 Acute toxicity - category 4 		
2,2'-iminodiethylamine	>=5%Conc<10%: Xi; R36/38; R43	
 Skin sensitisation - category 1 		
 Eye damage - category 1 		

Persons sensitised to sensitisers identified above should avoid contact with this product.

Inhalation:

Short Term Exposure: Available data shows that this product is harmful, but symptoms are not available. In addition product may be mildly irritating, although unlikely to cause anything more than mild transient discomfort. **Long Term Exposure:** No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Classified as a potential sensitiser by skin contact. Exposure to a skin sensitiser, once sensitisation has occurred, may manifest itself as skin rash or inflammation, and in some individuals this reaction can be severe. In addition product may be irritating, but is unlikely to cause anything more than mild transient discomfort. **Long Term Exposure:** No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product may be absorbed through the eyes in harmful quantities. Symptoms are similar to those via other exposure routes. In addition product is a severe eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms such as swelling of eyelids and blurred vision may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment is likely to cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. Available data shows that this product is harmful, but symptoms are not available. However, this product may be irritating to mucous membranes but is unlikely to cause anything more than transient discomfort.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: Talc is Class 3 - unclassifiable as to carcinogenicity to humans.

Calcium Metasillicate is Class 3 - unclassifiable as to carcinogenicity to humans.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

Section 12 - Ecological Information

This product is biodegradable. It will not accumulate in the soil or water or cause long term problems.

Section 13 - Disposal Considerations

Disposal: Hazardous solid wastes present special problems. In some areas (e.g. in NSW) certain types of Hazardous Wastes must be immobilised before disposal. You should check the regulations governing Hazardous Waste in your area before disposing of this product.

Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 1760, CORROSIVE LIQUID, N.O.S. **Hazchem Code:** 2X

SAFETY DATA SHEET

Special Provisions: 223, 274

Limited quantities: ADG 7 specifies a Limited Quantity value of 5 L for this class of product. Dangerous Goods Class: Class 8: Corrosive Substances. Packing Group: III Packing Instruction: P001, IBC03, LP01

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

Section 15 - Regulatory Information

AIIC: All of the significant ingredients in this formulation are compliant with AICIS regulations.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:	
ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7th edition)
AICIS/AIIC	Australian Industrial Chemicals Introduction Scheme/Australian Inventory of Industrial Chemicals
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
R-Phrase	Risk Phrase
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number
THIS SDS SUMMARISES TO SAFELY HANDLE AN THE PRODUCT WILL BE	OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW ID USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW HANDLED AND USED IN THE WORKPLACE.
IF CLARIFICATION OR F THE USER SHOULD CO	URTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, NTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS
OUR RESPONSIBILITY F	OR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT ND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)